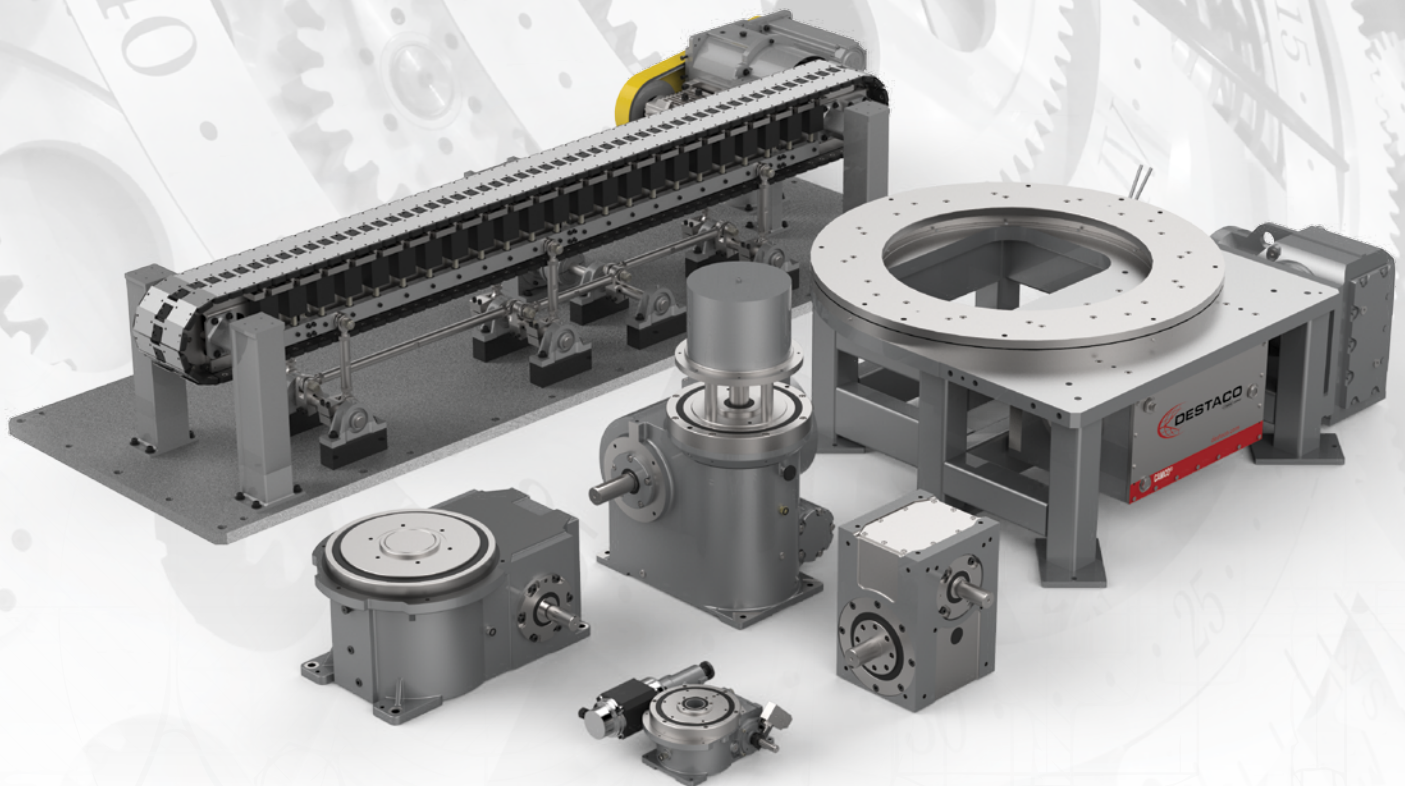


INDEXER AND CONVEYOR SOLUTIONS

Servo and Mechanical Index Drives, Conveyors and Part Handlers



Precision in Productivity™

End Effectors	Grippers	Indexers
Manual Clamps	Power Clamps	Remote Handling

destaco.com

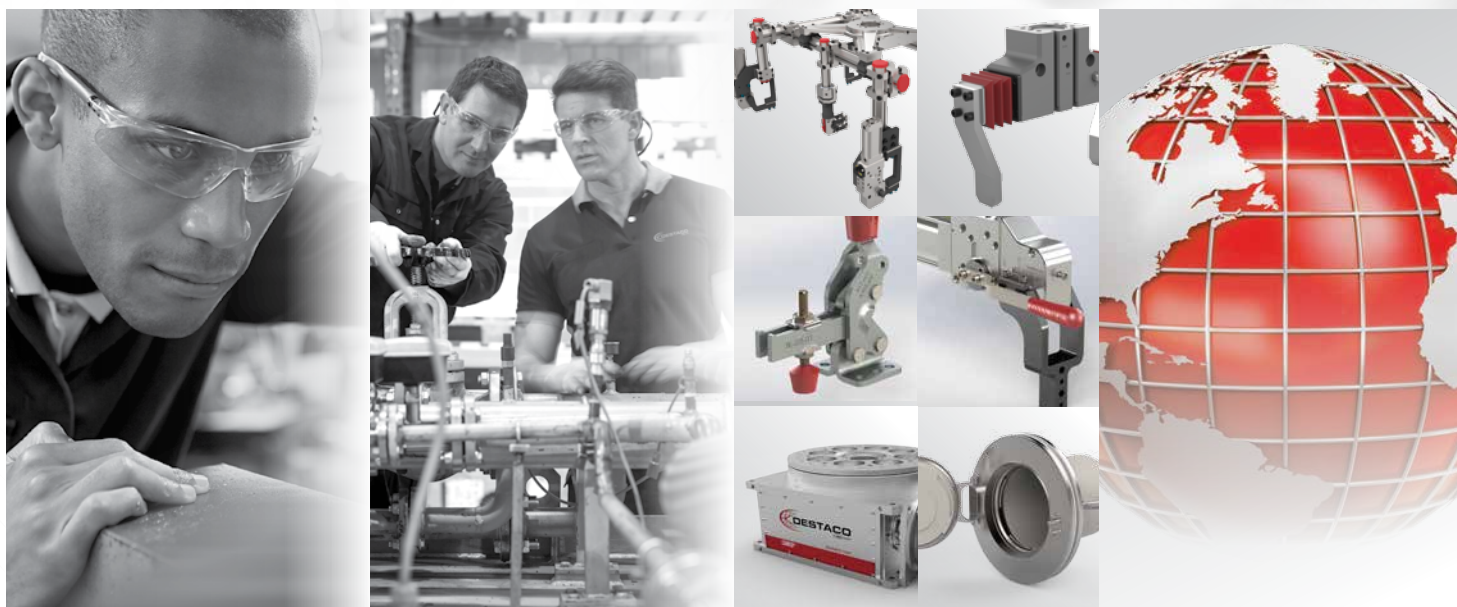


Precision in Productivity

DESTACO Mission Statement

Enable optimal manufacturing productivity through a comprehensive suite of easy to integrate high-performance, precision automation, workholding and containment solutions.

- **Focused** - Dedicated talent and resources to help manufacturers improve precision and productivity
- **Insightful** - Full line of products improves production flexibility and meets any manufacturing requirement
- **Comprehensive** - Through perspective gained on plant floors around the world, we deliver unique, creative solutions nobody else can
- **Global** - Production, customer and technical support worldwide, wherever you need us



FOCUSED



INSIGHTFUL



COMPREHENSIVE



GLOBAL

Focusing all of our Resources

New Product Development

DESTACO has dedicated resources to design and build the next generation of products and solutions

Customer Service and Technical Support

DESTACO has industry leading global support to address any product and application concerns you may have

Design Tools

DESTACO provides an extensive CAD library, sizing software, and online tools to support our global customers



Our Insight Working for You

Application Engineering

We utilize our expertise and complete portfolio of products to create solutions that fit our customers' needs and applications

Custom Solutions

If our off-the-shelf solutions don't fit, we will partner with our customers to develop products that will



Building a Strong Brand

DESTACO has grown since 1915 through product development and acquired strong product brands to offer a comprehensive portfolio of products for automation, workholding, and containment solutions.



RDM Series

Low Profile Roller Dial Index Drives

- Large center through-hole for air, electric and hydraulic utilities
- Superior thrust and moment capacity due to large output mounting surface that is supported by a 4-point contact bearing
- Variety of drive packages with optional overload clutch feature



RA Series

Roller Dial High-Load Index Drives

- Well suited for continuous running operations via short camshaft motion periods and special motion requirements.
- Universal mounting supports horizontal and trunion mount applications
- Center through-hole for air, electric, hydraulic and mechanical linkages utilities
- Customized motions available including oscillating motions



RD Series

Roller Dial High-Load Index Drives

- Well suited for continuous running operations via short camshaft motion periods and special motion requirements.
- Universal mounting supports horizontal and trunion mount applications
- Center through-hole for air, electric, hydraulic and mechanical linkages utilities
- Customized motions available including oscillating motions



E-Series

Heavy-Duty Large Moment Index Drives

- Ideal for Automotive and other applications requiring high precision index positioning
- Superior thrust and moment capacity due to large output mounting surface that is supported by a 4-point contact bearing
- Delivers smooth acceleration and deceleration using a preloaded "center rib" design



RSD Series

Zero-backlash Flexible Rotary Servo Drive Solutions

- Cam-actuated drive servo driven for precise control
- Preloaded for zero backlash, high accuracy, and smooth motion
- 4:1 to 18:1 ratio in single state
- Compatible with variety of industry-standard servo motors



MDE Series

Low Profile High Performance Indexers

- Industry leading torque rating - 8400 Nm to 16500 Nm
- High capacity dynamic payload - 3200 kg to 6800 kg
- Mounting options - vertical or horizontal
- Quick access field replaceable cam followers



HDE Series

Flexible Mounting High Performance Indexer

- Industry leading torque rating - up to 27500 Nm
- High capacity dynamic payload - 14500 kg
- Space savings with large center opening for fixtures and utilities
- Flex-mount base structure to meet your application space requirements



RGD/RGS Series

Roller Gear Index Drives

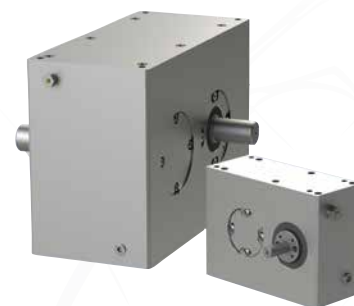
- Robust flexible unit supporting a wide variety of industrial applications
- Universal mounting includes mounting holes on all six sides
- Customized motions available including oscillating motions or short index periods



Parallel Index Drives

High Speed and High Load Capability Solutions

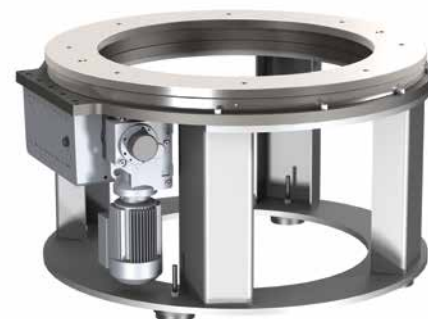
- Ideal for high speed conveying or driving mechanical linkage applications
- Backlash-free rigid operation
- Provides Long transfer distances with simple linkages
- Whole or fractional stops, oscillating and complex custom motions available



RNG Ring Index Drives

Automatic Assembly Machinery Application Solution

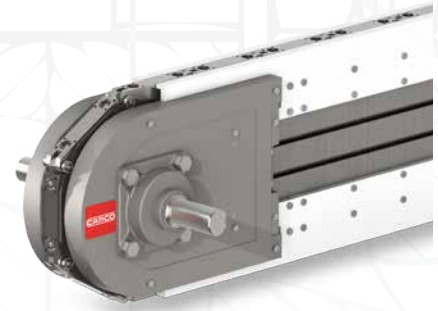
- Ideal for pad printing, decorating equipment and applications requiring up to 60 workstations with minimal floor space.
- Easy serviceability access and mounting auxiliary equipment
- Superior accuracy and load capability using sealed 4-point contact output bearing
- Application flexibility and easy maintenance with modular shaft-mounted reducers



Rite-Link Series

Thin Profile Pre-assembled Conveyor

- Maintenance free accuracy and durability industrial conveying applications
- Faster and more accurate precision link system over roller chain conveyors
- Oversized tooling supported in a slim, compact conveyor design
- Designed to your specifications, fully assembled and tested by DESTACO



Precision Link Conveyor

Multiple-Station Chassis Table Top Solutions

- Ideal for modular assembly of complicated products requiring precision positioning of parts.
- Open frame design supports pass through of belting, linkages, electric or air supply components
- 3 to 40 feet Conveyor lengths with link pitch of 3, 4.5, and 6 inches
- Quick assembly and delivery using a modular 18" increment frame design



Heavy Duty Precision Link Conveyors

Modular, Accurate with High-Load Capacity

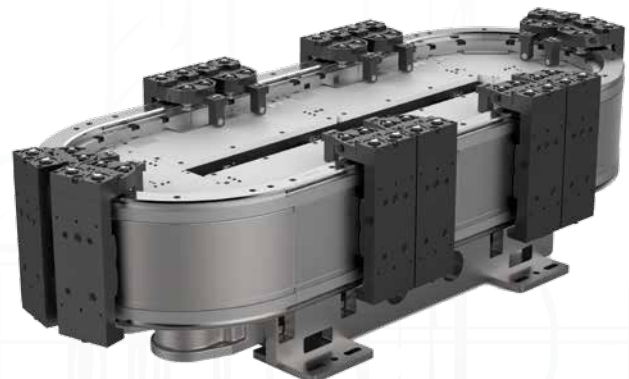
- Maintenance free accuracy and durability industrial conveying applications
- Faster and more accurate precision link system over roller chain conveyors
- Oversized tooling supported in a slim, compact conveyor design
- Designed to your specifications, fully assembled and tested by DESTACO



CAMCO iQue™ Intelligent Conveyor

Powered by iTrak™

- Increased production rates – 50% or more!
- Faster changeover with on-the-fly programming
- Reduced machine footprint
- Increased line speed and flexibility
- Reduced periodic maintenance



LPP Series

Linear Parts Handler

- Cost effective design for low-cost operation
 - Reliable CAMCO mechanical cam design
 - Lubed for Life
- Easy integration with other DESTACO products for one-stop shopping
- Input shaft available on either side for ease of integration
- Line shaft drive or gear reducer and motor drive package for synchronous or asynchronous operation
- Standard or custom strokes and timing designed for your specific requirements



RPP Series

Rotary Parts Handler

- Rugged and precise cam operated mechanisms engineered for a minimum of 8000 hours of maintenance-free life.
- Hardened and ground cams drive both the lift and rotary axes
- Preloaded precision cam followers eliminate backlash and ensure smooth movement
- Preloaded taper roller bearings on the camshaft (Input Shaft)
- Four-point contact preloaded roller bearing on the rotary axis
- All bearings are lubricated by an oil bath
- One-piece lift arm



Overload Clutches

Thin Profile Pre-assembled Conveyor

- Maintenance free accuracy and durability industrial conveying applications
- Faster and more accurate precision link system over roller chain conveyors
- Oversized tooling supported in a slim, compact conveyor design
- Designed to your specifications, fully assembled and tested by DESTACO



Custom Cams

Design and Manufacturing Services

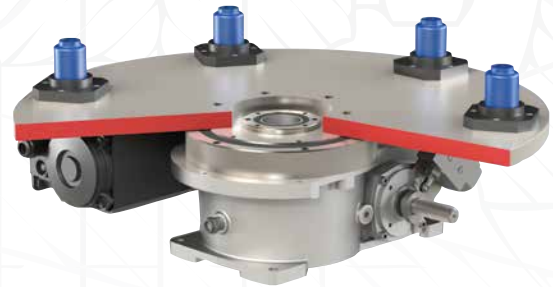
- Backed by 100 years of experience
- Comprehensive range of configurations, tolerances and materials
- Precise, economical and engineered for your exacting specifications
- Alternative to "in-house" design, engineering and manufacturing



Fixed and Flexible Dials, Conveyors and Parts Handlers

Cycle on Demand Indexer with Fixed Number of Stations

- RDM indexer with user controlled variable dwell time
- Single index cycle with user controlled variable dwell time
- Index time is controlled by varying frequency setting of inverter drive
- 60 or 30 indexing cycles per minute using an AC or DC motor and drive respectively



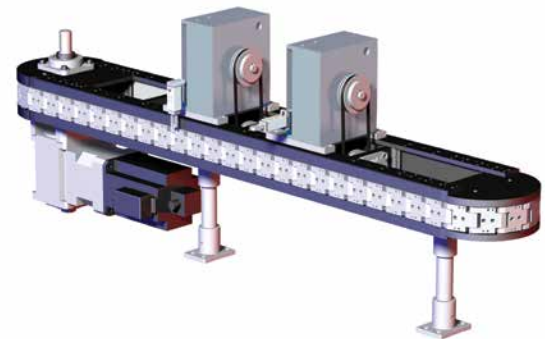
Conveyor and Linear Part Handlers Controlled by Indexer

- Integrated solutions center using indexer, conveyor and part handlers
- User controlled variable dwell time by varying motion profile of servo motor
- Supports single-axis and multi-axis servo controllers
- Exceeds 60 indexing cycles per minute



Servo Driven Indexer with Variable Number of Stations

- 115RSD indexer with user controlled variable dwell time
- Single index cycle with user controlled variable dwell time
- Index time is controlled by varying motion profile of servo motor
- Supports single-axis and multi-axis servo controllers
- Exceeds 60 indexing cycles per minute



Pick and Place or Load and Unload with Grippers

- Integrated solutions using Robohand Grippers, Rotaries and Cambot LPP Part handlers
- Create customized rotary pick and place application solutions
- PLC Sequencing logic used for Motion axis and gripper action



Flexible Multi-Axis and High Speed

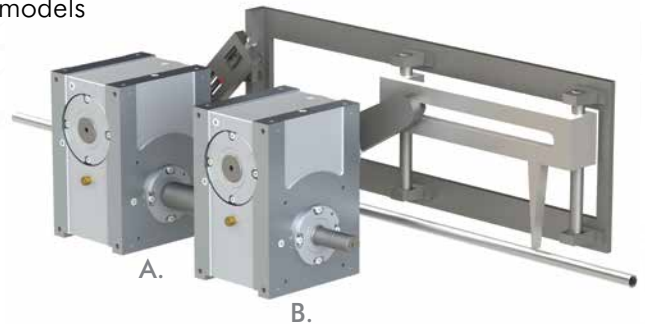
Cambot Flexible Pick and Place Solutions

- Servo driven indexer supporting high moment capacity payloads
- Large output flange for mounting a custom end-effector solution
- Integrate DESTACO's versatile grippers, slides and vacuum products for pick and place actuation



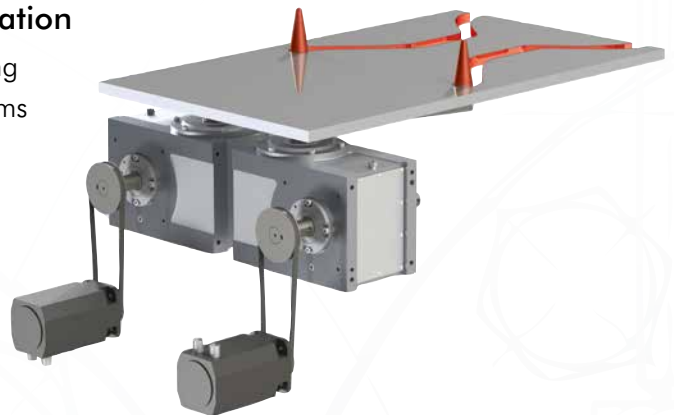
Tube Cutting Variable Length Flying Cutoff

- Cut to Length formed tube using coupled Camco Roller Gear models
- Servo motor drives both gear boxes and maintains synchronization with speed variations of tube line.
- Indexer (A) moves the cutting tool into the correct position adapting to line speed variations
- The Oscillator (B) moves the cutting tool up and down
- Tube length is controlled by increasing arm length (A) or allowing the tube to flow out before cycling servo motor



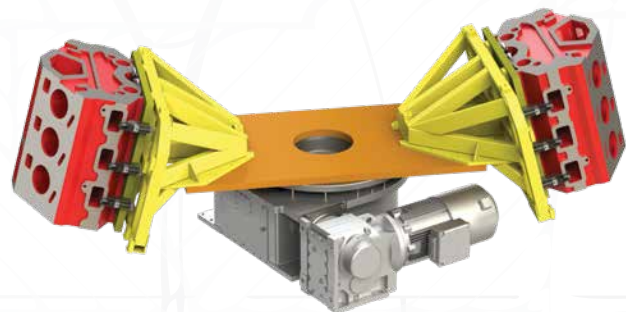
Paper or Plastic Web High Speed Contouring Application

- Processes 1000 Parts per minute For high speed contouring
- Uses two lasers cutting tools mounted to the oscillating arms
- Customized to customers application pattern
- DESTACO designed custom cams to meet the application specifications
- Produces a dynamically stable cam solution requiring no maintenance
- Servos are linked to the web line keeping it in sync for the application



Large Moment Capacity Rotary Motion Application

- Heavy-Duty E-Series Index Drive with large center utility thru-hole to accommodate electrical, air and hydraulic lines
- Delivers high precision index positioning with smooth acceleration and deceleration
- Superior thrust and moment capacity due to large output mounting surface, supported by a 4-point contact bearing



COMPLETE HIGH SPEED PRECISION SOLUTIONS

DESTACO with CAMCO and Robohand products offer complete standard and custom automation solutions for high speed, precision indexing and pick-and-place applications.

DESTACO End Effectors with
Power Clamps and Robohand Grippers

CAMCO Ring
Drive Indexer

Robohand Grippers
and Linear Slides

CAMCO Rotary
Indexer

CAMCO Rotary
Part Handler

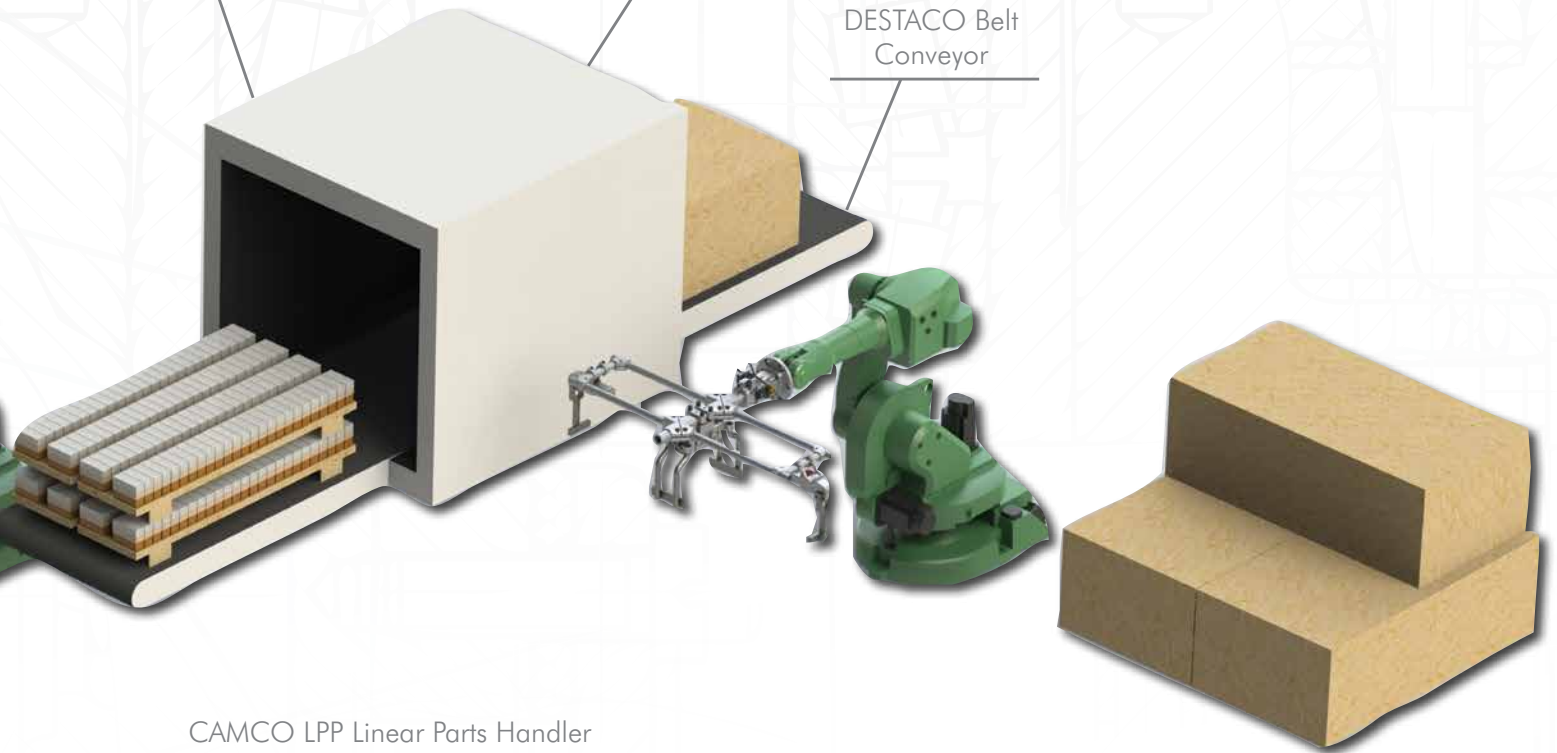
DESTACO Belt
Conveyor

CAMCO Precision
Index Conveyor

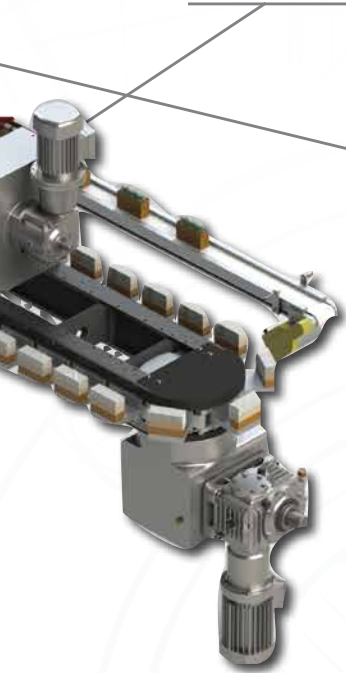
DESTACO Vacuum Cups
with Vacuum Generators

Robohand Linear
Slides

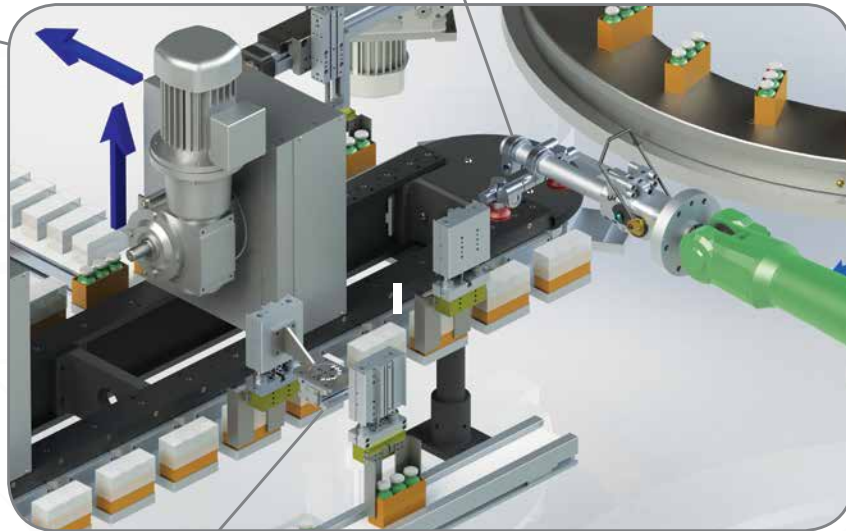
DESTACO Belt
Conveyor



CAMCO LPP Linear Parts Handler
with Robohand Grippers



DESTACO End Effector
with Vacuum Products



Robohand Rotaries,
Slides and Grippers



Precision in Productivity™



GLOBAL LOCATIONS

NORTH AMERICA

DESTACO Headquarters

Auburn Hills, Michigan
Toll Free: 1.888.DESTACO
Marketing: marketing@destaco.com
Customer Service: customerservice@destaco.com

Mt. Juliet, Tennessee
Tel: 1.888.DESTACO
Customer Service: customerservice@destaco.com

Wheeling, Illinois
Tel: 1.800.645.5207
Customer Service: camco@destaco.com

Red Wing, Minnesota (Central Research Laboratories)
Tel: 651.385.2142
Customer Service: sales@centres.com

SOUTH AMERICA

Brazil
Tel: 0800-124070
Customer Service: samerica@destaco.com

ASIA

Thailand
Tel: +66-2-326-0812
Customer Service: info@destaco.com

China
Tel: +86-21-6081-2888
Customer Service: china@destaco.com

India
Tel: +91-80-41123421-426
Customer Service: india@destaco.com

EUROPE

Germany
Tel: +49-6171-705-0
Customer Service: europe@destaco.com

France
Tel: +33-4-7354-5001
Customer Service: france@destaco.com

UK
Tel: +44-1902-797980
Customer Service: uk@destaco.com

Spain
Tel: +34-936361680
Customer Service: spain@destaco.com

Netherlands
Tel: +31-297285332
Customer Service: benelux@destaco.com