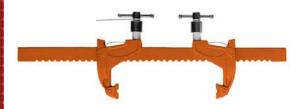
## **BAR-STYLE SERIES**

#### CARVER Clamps | Product Overview

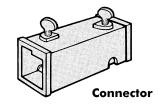
#### Features:

These rugged clamps, made from high-tensile, heat-treated steel, are designed for all types of applications requiring large holding capacities from 1270 lbf to 6000 lbf (5650N to 27000N). The clamps are highly versatile. For example, jaws can be reversed to provide spreading action, or several jaws can be used on a single bar both for fixturing and positive component location and clamping.

Available models include T321 Standard-Duty Deep Throat, T285 Medium-Duty Deep Throat, T186 Standard-Duty, T290 Medium-Duty and T257 Heavy-Duty. In addition, standard and medium-duty connectors are available to couple like bars together for increased clamping reaches.



| Model  | For Bar Clamps<br>Model | Weight<br>[lbs.] kg |  |  |
|--------|-------------------------|---------------------|--|--|
| 186-13 | T186 and T321           | [1.54] 0,7          |  |  |
| 290-13 | T285 and T290           | [2.87] 1,3          |  |  |



#### **Technical Information | Holding Capacities**

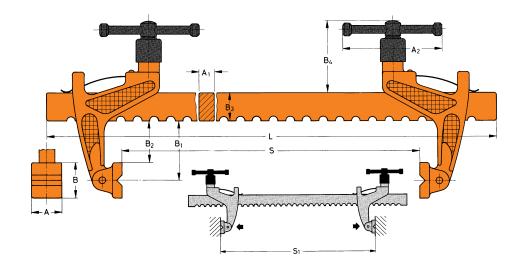
|                      | Throat       | Wic<br>Oper    | ning  | Op            | idth<br>ening                                      |                                 |                  |   | Consisting of:                   |       |
|----------------------|--------------|----------------|---|---------------|--|---------------------------------|------------------|---|----------------------------------|-------|
| Holding Capacity     | Depth<br>B1  | min            | max   | min           | S1<br>max  | Model                           | Clamping Screw Ø | Weight<br>[lbs.]<br>kg                                | 1x                               | 2 x 🕽 |
| [2500 lbf]<br>11300N | [2.38]<br>60 | [8.50]<br>215  | [24]<br>600<br>[36]<br>900                  | [2.95]<br>75  | [26.8]<br>680<br>[39]<br>990                       | T186-24<br>T186-36              | M12              | [7.50]<br>3,4<br>[9.50]<br>4,4                        | 186-24-1<br>186-36-1             | 186-2 |
| [1270 lbf]<br>5650N  | [4.7]<br>120 | [5.50]<br>140  | [24]<br>600<br>[36]<br>900<br>[60]<br>1500  | [3.15]<br>80  | [27.2]<br>690<br>[39.4]<br>1000<br>[63]<br>1600    | T321-24<br>T321-36<br>T321-60   | M12              | [7.70]<br>3,5<br>[9.00]<br>4,5<br>[13.00]<br>5,9      | 186-24-1<br>186-36-1<br>186-60-1 | 321-2 |
| [4000 lbf]<br>18000N | [3.5]<br>90  | [10.00]<br>250 | [36]<br>900<br>[48]<br>1200<br>[60]<br>1500 | [4.72]<br>120 | [36.9]<br>1005<br>[63.8]<br>1620<br>[87.4]<br>2220 | T290-36  ①T290-60  ①T290-84     | M16              | [20.50]<br>10,5<br>[28.50]<br>14,0<br>[36.50]<br>18,0 | 290-36-1<br>290-60-1<br>290-84-1 | 290-2 |
| [2000 lbf]<br>9000N  | [8.0]<br>200 | [6.00]<br>150  | [36]<br>900<br>[48]<br>1200<br>[60]<br>1500 | [4.72]<br>120 | [42.7]<br>1085<br>[66.93]<br>700<br>[90.6]<br>2300 | T285-36<br>①T285-60<br>①T285-84 | M16              | [24.50]<br>10,5<br>[32.50]<br>15,0<br>[40.50]<br>19,0 | 290-36-1<br>290-60-1<br>290-84-1 | 285-2 |
| [6000 lbf]<br>27000N | [4.5]<br>115 | [12.00]<br>305 | [84]<br>2100                                | [5.90]<br>150 | [86.6]<br>2200                                     | ①T257-84                        | M20              | [61.00]<br>27,2                                       | 257-84-1                         | 257-2 |

<sup>(1)</sup> Available upon request



# **BAR-STYLE SERIES**

### CARVER Clamps | Dimensions



| Model                           | [inch]<br>mm |              |               |                |               |              |               |  |
|---------------------------------|--------------|--------------|---------------|----------------|---------------|--------------|---------------|--|
|                                 | Α            | A1           | A2            | В              | B2            | В3           | B4            | L  |
| T186-24<br>T186-36              | [0.98]<br>25 | [0.47]<br>12 | [2.99]<br>76  | [1.26]<br>32   | [1.73]<br>44  | [1.18]<br>30 | [2.99]<br>76  | [28]<br>710<br>[40.2]<br>1020                      |
| T321-24<br>T321-36<br>T321-60   | [0.98]<br>25 | [0.47]<br>12 | [2.99]<br>76  | [1.26]<br>32   | [4.09]<br>104 | [1.18]<br>30 | [2.99]<br>76  | [28]<br>710<br>[40.2]<br>1020<br>[64]<br>1625      |
| T290-36 ①T290-60 ①T290-84       | [1.50]<br>38 | [0.79]<br>20 | [5.51]<br>140 | [2.00]<br>51   | [2.56]<br>65  | [1.57]<br>40 | [4.13]<br>105 | [42.1]<br>1070<br>[66.5]<br>1690<br>[90.2]<br>2290 |
| T285-36<br>①T285-60<br>①T285-84 | [1.50]<br>38 | [0.79]<br>20 | [5.51]<br>140 | [2.00]<br>51   | [7.09]<br>180 | [1.57]<br>40 | [4.13]<br>105 | [42.1]<br>1070<br>[66.5]<br>1690<br>[90.2]<br>2290 |
| ①T257-84                        | [2.00]<br>51 | [0.87]<br>22 | [7.36]<br>187 | [2.50]<br>63,5 | [3.27]<br>83  | [2.05]<br>52 | [5.00]<br>127 | [91.9]<br>2335                                     |

① Available upon request

